

# Non Pressurized Non Clog Submersible Pump "nsew" Series





www.hetpump.co.in



info@hetpump.co.in



+91 - 91738 00343 +91 - 95108 02043





# NON PRESSURIZED NON CLOG SUBMERSIBLE PUMP "nsew" series

## **GENERAL DETAILS OF "SASEW" SERIES**

This heavy-duty pump set has four heavy-duty lifting hooks to make it easy to move and handle.

#### ROTOR

The "HET" pump uses rotor is made of high-quality pressure die-cast aluminum with a balancing ring. ( Copper Rotor provided on request)

#### MOTOR

The "HET" pump motor is an "H" Class wire with Insulating material T" Class which stands at a higher temperature and high-temperature grease lubricated for bearings helps This higher class winding es good life for the motor. d" Class Complete motor as on Request.

#### **COOLING JACKET**

COOLING JACKET

The 'HET' pump Cooling Jacket work forced convection cooling by the pumped fluid passing around the motor housing before discharge pumped liquid. Due to that reason pume to run for extended periods of time even if it is run dry in fresh air (when other pumps would overheat and burn out) or even if it is only semi-submerged without over heating. This is an integral part of the design and makes the option of additional motor cooling a redundant eventuel. xpense (optional item - on request provided)

### SEMI OPEN IMPELLER

This feature assists the breakdown of large particles in the impeller that might ultimately lead to a blocked pump. There is little if any chance of the impeller becoming blocked as prosed to closed vane impellers which are often blocked and tend to stay blocked.

The cable has a double sheathed Heavy duty Unarmoured with water & oil proof rubber with more resistant against damage , The IP 68 rated cable with gland seal against both inner & outer sheaths, So even if the cable is damage it is almost impossible insert water inside the motor.

#### BEARING

Double Ball Bearing at Non-Drive End to give more life when pumping high-specific gravity slurry handling the pump.

#### DISCHARGE OUTLET

PISCHARGE OUTLET
"HET" PUMP 100 mm, 150 mm
and 200 mm discharge outlet
provided with various model &
150 mm & 200 mm outlet are
supplied with removable discharge elbow, which are available with rubberline , Ceramic
coating as per customer requirement for improved abrasion

## VOLUTE

To balance the hydraulic load and reducing vibration and extending of life of all parts like pump shaft , mech. seal "HET" use Single/Twin casing volute . Also improving per-formance in slurry application.

On Request provided Moisture & Thermal Sensior Protection inbuilt with pumpset. And Aeration arrangement with

The "HET" non-clog abrasive / aerator submersible slurry pumps are designed to handle up to 2.0 kg/cm2 of raw water. Solids up to 65 mm can be handled. The Submersible Bottom Suction Pump Range is suited to applications where solid particles have already settled out and need to be agitated before pumping. Featuring all metal construction and High Chrome hydraulic design, this pump is very durable and

The "HET" pump range is available with a wide range of accessories to fit the needs of each customer.

### # SPECIAL FEATURES

- "HET" Motor enclosure prevent electrical motor heating burnout.
- "HET" Motor with reserve power for direct online starting when its settled sump solids.
- "HET" Pump equipped with non-pressurise mechanical seal due to that no effected pump media pressure.
- "HET" Pump equipped with Flexible double sheathed Pvc Insulated Cable as per customer requirement.
- "HET" Pump equipped with agitator / Inducer to break-down and re-suspend settle solids at suction area.
- "HET" Pump equipped with motor cooling jacket & "F/H" Class winding & Aluminium Diecast rotor due to that more efficient and perform batter in heavy slurry application.
- "HET" Pump casing is single/twin volute design due to that pump pefron well and due to that avoid vibration effect and run smoothly in heavy
- "HET" Pump provided additional feature on request like Thermistor Sensor for against heat protection of motor in dry run condition ,Moisture Protection for water ingress in motor.
- "HET" Pump equipped with non-drive end double ball bearing and drive end also double ball bearing or angular contact bearing oversize for extend the motor life in slurry application.
- "HET" Pump wetted part are offer with Ni-Hard material of casing or Tungsten /Ceramic coating ( as per application) with Semi open Impeller material with Ni-hard or Hi-Chrome which batter perform and batter life in Slurry application.



#### NON-PRESSURISE MECHANICAL SEAL

AGITATOR/INDUCER

ise Agitator / Inducer for mixing in settle solid and easy to suction ilso we care about reduce the bendi

Provided Non-Pressurise Mech. Seal with three seal arrangement, Two nos of seal at motor side for prevent leakage of water of submergence pressure. Due to non pressurise seal assembly arrangement pumping pressure not effected at motor end. And both seal are in oil bath Also one more seal pro-ided at pump side for prevent leakage from handle liquid with lipseal or Seal Washer arrangement due to that more life getting of mech. seal The Motor seal is positioned directly below the lower bearing to give it maximum support and protection from vibration. Additional strainer for prevent small dust particle to mech. seal.

## **SPECIFICATION**

• Power : 7.5 KW to 90.0 KW

• Head : Up to 65 Meter. • Disch. : Up to 1000 M3/Hr.

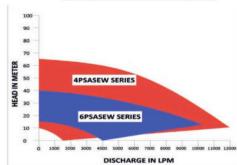
• Pole : 4/6/8

Supply: 30, 50 Hz / 60 Hz, A.C.

• Solid : Up to 65 mm

• S.G. : Up to 2.0 Kg / CM2

# PERFORMANCE FAMILY CURVE



## **ACCESSORIES**

## **CONTROL PANEL**

"HET" Provided fully automatic control panel with protection of Earth Leakage Overload Protection, Single Phase protection, Short circuit Protection, Thermal Protection (optional), Dry run protection, Phase failure, Under, Over voltage protection with Indoor & outdoor both option are available. Additional feature also provided on request.

## HEAVY DUTY HOSE PIPE

Heavy Duty Slurry Discharge Hose with operating pressure 7 kg/cm2 , Synthetic Fabric embedded with Double Helical Wire Coils of 12swg2 tandard length - 05 mtr.

"HET" Provided tool-kit on request for preventive & ak down maintenance at site.

## MATERIAL OF CONSTRUCTION

Motor Part : C.I. FG 260 /S.G.Iron/ As per Customer Reg.

Impeller : Hi-Chorme / S.S. 410 Harden/ Ni-Hard As per Req.

Agitator / : Hi-Chorme / S.S. 410 Harden/ Ni-Hard As per Req. Inducer

Casing : S.G. Iron/ Ni- Hard/ C.I. FG 260 With 3 to 5 % Nickle

Shaft : S.S. 431/ S.S. 410

Mechanical Seal : Tungsten Caribidel Tugsten Carbide

Rubber Part : Viton / Nitrile /Silicon or As per req.

: All faster S.S. 304 or As per red Fastner

: Unarmoured/ Armoured type Double Sheated Cable

Heavy duty water proof. Motor Winding: "F CLASS" And "H" Class On Request

: Aluminum Rotor And Copper Rotor As per reg. Rotor

## **APPLICATION**

- Mining Area Coal, Stone, Copper Etc.
- Steel Plant CHP & AHP Area & Other where slurry above 1.5 SG. and thick sludge
- Power Plant -CHP & AHP Area & Other where slurry above 1.5 SG. and thick sludge
- Industrial Slurry
- Sugar Industries, Stone Industries, Other Chemical & Fertilizer Industries where thick Sludge transfer require.
- Jetty area, Sea water application
- River Sand lifting application
- All other application where slurry particle solid up to 65 mm & S.G. Gravity above 1.5 to 2.0 Kg/cm2.
- Coal Mill, Slag Mill, Blastfurnace, SaltingPlant

## IEALER/MUSTIHUTOR:

## MANUFACTURER BY:

# HUT ENGINEERING & PUMP INDUSTRIES PVT. LTD.

53, SAIIITYA INDUSTRIAL HUB, NR. SHIVBHUMI - 04, BAKROL- IIIJIAD BOAD, Nil. Alimedaliai> - Indolle Highway, Ta. Daskuoi, Dist. Alimedabad,

PIN CODE - 3» 24 30, GUJARAT, INDIA.

Call:-+91-91738 00 343 ,Email:info@hetPump.co.in , sales@hetPump.co.in Web:-www.hetpump.co.in , www.hetpump.com